20 x 9 CHALLENGE

Using only the given digit no more than six times, create an expression that equals 20.

Using Only 1's	Using Only 2's	Using Only 3's
= 20	= 20	= 20
Using Only 4's	**Using Only 5's**	**Using Only 6's**
= 20	= 20	= 20
Using Only 7's	**Using Only 8's**	**Using Only 9's**
= 20	= 20	= 20